

Win Wire: B/A Products (HEICO Subsidiary)

Current Situation

- B/A Products, a subsidiary of HEICO, is a manufacturer specializing in high-quality lifting and cargo control products. Their diverse product portfolio encompasses lifting slings, winches, ratchet straps, and more.
- B/A Products identified areas for improvement in its existing MRP system. The proposed Ludia engagement aims to
 optimize configurations and efficiency within production scheduling, inventory management, and real-time data access.
- B/A Products experienced the following challenges:
 - B/A Products struggled with misaligned production schedules, leading to delays and increased lead times.
 - Overstocking resulted in elevated carrying costs and immobilized capital, while understocking caused material shortages, missed deadlines, and potential lost revenue.
 - Manual processes and inefficient tools led to delays and inaccuracies in data handling, making it challenging to make business-critical decisions.

How We Won

- B/A Product's parent company, HEICO, has engaged Ludia Consulting for several projects covering various business objectives.
- The client appreciated Ludia's Solution Architect led sales methodology, which enabled seamless project engagement.
- Jeffrey Ploshnick's product and business knowledge was instrumental in building trust and credibility in the sales cycle.
 When we told the client Jeff wrote the foundation of the MRP module "Master Resourcing Planning MRP III Derived Requirements and Sales Order Pegging" for Version 2.1 of what is today F&SCM, the credibility was immediately established.

Customer Needs

- B/A Products sought insights and thought leadership to transition from infinite capacity and material to finite capacity and material, with vendor subcontracting and offsite vendor processing.
- B/A Products wanted an improved scheduling system to reduce delays, optimize inventory management to balance stock levels, and automate data handling for quick and precise decisions.

Solution

- B/A Products' integrative processing cycles involved iterative Proof-of-Concept workshops conducted by Ludia focused
 on analyzing, designing, configuring, and validating finite capacity planning solutions within D365 F&SCM.
- Ludia's comprehensive evaluation meticulously identified process discrepancies and misalignments with B/A Product's business objectives.
- Ludia set up a future-proof roadmap for B/A Products to ensure the full realization of their investment in Microsoft.
- Implement iterative processing cycles, unit testing, feedback loops, and rework for accurate planning and capacity configurations within Dynamics 365.



Ludia Pursuit Team



Andreas Vogel Managing Partner



Jeffrey Ploshnick Director of Services



Bryan Barton Senior Manager, D365 Technical Solution Architect



Win Theme: Finite Capacity Planning

> **Location:** Hollywood, FL

Industry: Aerospace and Electronics

Employees:

Date Signed: May 3rd, 2024

Solutions: Microsoft D365 F&SCM